

# Evaluation Report CCMC 13191-R ChoiceDek®, MoistureShield® Elite, Essential and Vantage Decking

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# 1. Opinion

It is the opinion of the Canadian Construction Materials Centre (CCMC) that "ChoiceDek<sup>®</sup>, MoistureShield<sup>®</sup> Elite, Essential and Vantage Decking", when used as exterior decking in accordance with the conditions and limitations stated in Section 3 of this Report, complies with the National Building Code 2010:

- Clause 1.2.1.1.(1)(b), Division A, as an alternative solution that achieves at least the minimum level of performance required by Division B in the areas defined by the objectives and functional statements attributed to the following applicable acceptable solutions:
  - Article 9.3.2.9., Termite and Decay Protection
  - o Subsection 9.4.2., Specified Loads
  - o Article 9.4.3.1., Deflections
  - Article 9.8.9.1., Loads on Stairs and Ramps
  - Article 9.23.15.5., Subfloor Thickness or Rating

This opinion is based on CCMC's evaluation of the technical evidence in Section 4 provided by the Report Holder.

Ruling No. 08-13-198 (13191-R) authorizing the use of this product in Ontario, subject to the terms and conditions contained in the Ruling, was made by the Minister of Municipal Affairs and Housing on 2008-12-09 (revised on 2009-11-30) pursuant to s.29 of the Building Code Act, 1992 (see Ruling for terms and conditions). This Ruling is subject to periodic revisions and updates.

# 2. Description

The products are a wood thermoplastic composite lumber (WTCL) made primarily from equal parts of reclaimed oak hardwood sawdust and reclaimed/recycled polyethylene (HDPE). The composite product is manufactured through a continuous extrusion process in planks of solid cross-section. The planks are manufactured in nominal dimensions of 32 mm × 140 mm and are available in 3.66 m and 4.88 m lengths (other lengths are available by special order).

The products are intended to be used as exterior decking to be installed over traditional structural wood framing spaced at 300 mm on centre (o.c.) and stair treads installed on stingers spaced at 230 mm o.c.

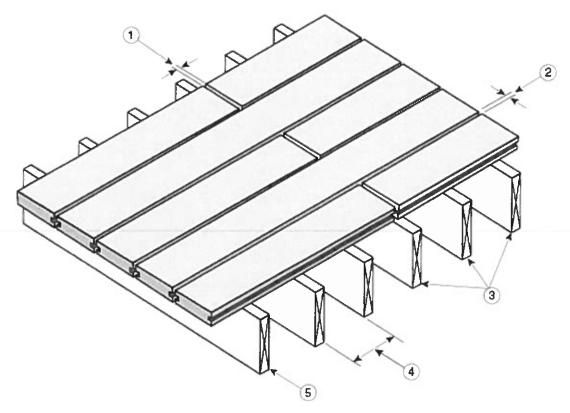


Figure 1. Installation details for the products with hidden fasteners

- 1. 3 to 5 mm minimum end-to-end gapping, depending on length of plank and temperature at installation
- 2. 6 to 10 mm minimum width-to-width gapping, depending on temperature at installation
- 3. minimum of 3 joists per plank
- 4. maximum joist spacing of 300 mm o.c.
- 5. joist designed to support applicable loads

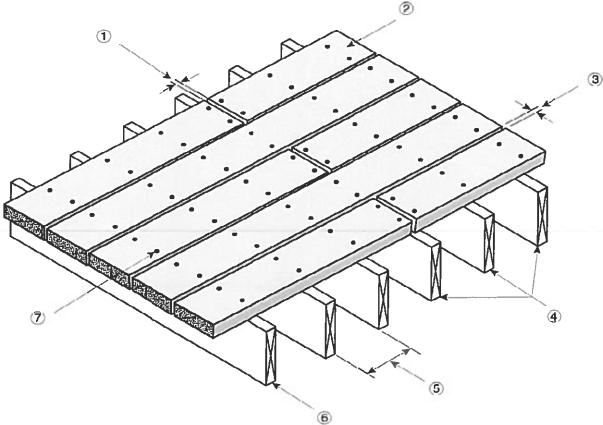


Figure 2. Installation details for the products with exposed fasteners

- 1. 3 to 5 mm minimum end-to-end gapping, depending on length of plank and temperature at installation
- 2. Choicedek\* and MoistureShield\* Elite, Essential and Vantage Decking
- 3. 6 to 10 mm minimum width-to-width gapping, depending on temperature at installation
- 4. minimum of 3 joists per plank
- 5. maximum joist spacing of 300 mm o.c.
- 6. joist designed to support applicable loads
- 7. two fasteners, 64 mm long, per support

## 3. Conditions and Limitations

CCMC's compliance opinion in Section 1 is bound by the "ChoiceDek ChoiceDek<sup>®</sup>, MoistureShield<sup>®</sup> Elite, Essential and Vantage Decking" being used in accordance with the conditions and limitations set out below.

- The product must be installed with supports spaced no greater than 300 mm on centre (o.c.). Each plank must be supported by at least three supports.
- The product must be fastened to the wood joists with fasteners specified by the manufacturer and conforming to Article 9.23.3.1.,
   Standards for Nails and Screws, of Division B of the NBC 2010. The fasteners must have a corrosion protection coating or be made of stainless steel. The planks must be fastened with at least two 64-mm-long fasteners per support.
   Note: As of January 2004, pressure-treated lumber requires specific hot-dipped galvanized fasteners for satisfactory performance.
- The product must be gapped end-to-end based upon the length of the plank and the temperature at installation. The end-to-end gapping must be 5 mm for installations below 15°C, 3 mm for installations above 15°C. The width-to-width gapping must be 6 mm for installations above 5°C and 10 mm for installation below 5°C.
- The product can be used where termite protection is required as per Article 9.3.2.9. of Division B of the NBC 2010.
- The product can be used as stair treads at 230 mm (9") o.c. spacing.
- The product is not to be considered as an equivalent to dimensional lumber.
- The product is permitted where decay resistance is required as per Sentence 9.3,2,9,(3) of Division B of the NBC 2010.

# 4. Technical Evidence

The Report Holder has submitted technical documentation for CCMC's Evaluation. Testing was conducted at laboratories recognized by CCMC. The corresponding technical evidence for this product is summarized below.

# 4.1 Material Requirements

Table 4.1.1 Results of Testing of Basic Physical and Mechanical Properties

Property			Unit	Requirement	Result <sup>11</sup>
Dimensional change	coefficient of linear expansion (swelling)	oven-dry to vacuum pressure soak	%	≤ 0.5, by 80% of specimens	0.06
Strength and stiffness	modulus of elasticity (MOE)	span-to-depth ratio within 18 to 21	MPa	≥ 750	1449
	modulus of rupture (MOR)	span-to-depth ratio within 18 to 21	MPa	≥ 9	24.42
				≤ 25 for creep	11.3
	creep, recovery and load duration		%	≥ 75 for recovery	96.9
			No failure		Pass
Strength and stiffness after aging	weathering	impact resistance	%	≥ 75 of non-weathered value	103
	accelerated aging	МОЕ	%	≥ 50 of non-aged value	106
		MOR	70		100
		nail withdrawal strength	N	≥ 600	3219
	fastener holding capacity	lateral nail strength	N	N ≥ 720	2098

### Notes to Table 4.1.1:

Average test results of six specimens, except for the "creep, recovery and load duration" results that are from three specimens.

Test results were obtained to classify the product and are not intended to be used as engineering design properties.

# 4.2 Performance Requirements

Table 4.2.1 Results of Testing of Performance Under Both Concentrated Static Loads and Impact Loads

Property			Requirement	Result <sup>1</sup>
Concentrated static load	decking at 50°C		≥ 2.45	3.02
	decking at 20°C	minimum ultimate load (kN)		4.03
	decking at 35°C			5.94
	decking at 50°C		≤ 2.0	5.32 <sup>2</sup>
	decking at 20°C	maximum deflection under 0.89 kN load (mm)		3.19 <sup>1</sup>
	decking at 35°C			2.313
Following impact load of 102 N·m	dealing at 500C	minimum ultimate load (kN)	≥ 1.78 ≤ 2.0	no break
	decking at 50°C	maximum deflection under 0.89-kN load (mm)		3.57 <sup>2</sup>

### Notes to Table 4.2.1:

Test results for planks with supports at 400 mm o.c.

Deemed acceptable. Although this result exceeds the 2.0 mm requirement, the additional deflection is not considered significant for material at 50°C.

Deemed acceptable. Must be installed with supports spaced no greater than 300 mm on centre (o.c.). Each plank must be supported by at least three supports.

Table 4.2.2 Results of Testing of Durability

Property			Result		
	Requirement	SPF Lumber	"ChoiceDek® MoistureShield®"		
Bending stiffness	Mean percentage loss in bending modulus of elasticity (MOE) after ultraviolet (UV) exposure <sup>1</sup> and accelerated aging <sup>2</sup> must be less than or equal to spruce lumber		31.3 <sup>2</sup> %		
Bending strength	Mean percentage loss in bending stress (MOR) after UV exposure <sup>1</sup> and accelerated aging <sup>2</sup> must be less than or equal to spruce lumber	28.7%	25.8%		

## Notes to Table 4.2.2:

- 4 500 hours of Xenon-Arc exposure following Cycle 1 of ASTM D 2565-99, "Xenon-Arc Exposure of Plastics Intended for Outdoor Applications."
- Five cycles of accelerated aging (wetting, freezing, thawing and drying).
- Deemed to be acceptable based on the negligible difference between the percentage loss between composite decking and spruce lumber.

Table 4.2.3 Results of Testing of Decay and Termite Resistance

Property		Requirement	
Decay resistance	% loss in weight	Mean percentage loss in weight and compressive strength after exposure to decay-	
	compressive strength	causing fungi must be equal to or better than preservative-treated wood conforming to CAN/CSA-O80.1-M97, "Preservative Treatment of All Timber Products by Pressure Processes"	Passed <sup>1</sup>
Termite resi	stance	Rating must be equal to or better than preservative-treated wood conforming to CAN/CSA-O80.1	Passed <sup>1</sup>

## Notes to Table 4.2.3:

Data presented was not in accordance with CCMC's evaluation requirements, however, the test results submitted demonstrated a resistance to decay-causing fungi that was deemed to meet the intent of CCMC's requirements.

Table 4.2.4 Results of Testing of Performance Under Concentrated Static Load - Stair Tread

	Property		Requirement	Result 1
Concentrated static load	stair tread	minimum ultimate load	5 <sup>2</sup>	5.44
	stair tread nosing	(kN)	51	7.04
	stair tread	maximum deflection	0.55	2.50 <sup>±</sup>
	stair tread nosing	under 1 kN (mm)	0.75	

#### Notes to Table 4.2.4:

- Test results are for stair stringers spaced at 300 mm o.c. at a test condition of 50°C and 80% RH. Three specimens were tested for each test.
- Applied through a 75-mm-diameter disk positioned at the centreline of the plank and midway between stringers.
- Applied through a 38-mm-diameter disk positioned along the outside edge of the nosing at the stringer location.
- Deemed acceptable as the deflection is still very low at 50°C and the ultimate load is very high as well. Stringer spacing must be at 230 mm o.c.

#### 4.3 Additional Performance Data

Data in this section does not form part of CCMC's opinion in Section 1.

Table 4.3.1 Results of Testing of Additional Performance Data

Property		Unit	Reference value	Result
Coefficient of linear expansion (thermal)	longitudinal	cm/cm/°C	≤ 2 x 10 <sup>-5</sup>	3.63 x 10 <sup>-5</sup> J
Impact resistance (Izod impact, notched)		J/m	≥ 53.4	29.9 <sup>2</sup>
Hardness (11.28-mm-diameter ball)		kN	≥ 1.8	4.724
	wet condition		slip index ≥ 0.5	0.383
Slip resistance (longitudinal)	dry condition	slip index		0.332

#### Notes to Table 4.3.1:

Results provided in this Table do not invalidate CCMC's opinion concerning the products' compliance with the NBC 2010.

- The manufacturer's gapping installation instructions must address the linear expansion values.
- The IZOD impact is a small-scale test used to characterize the material. Very low performance values show a sensitivity to a loss of impact strength when the product is significantly damaged by a notch, cut or split. The results of the large-scale impact floor tests are the primary performance indicator with respect to floor impact loads.
- Having fallen to 0.38 under the dry condition and 0.33 under the wet condition, no surface finishes met the 0.5 criterion. This criterion may not meet all occupant expectations. The manufacturer may be contacted for further information.

# **Report Holder**

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